

# ADVANCED SETUP

Modified on: Sun, 8 Aug, 2021 at 6:32 PM

## Advanced Setup

WEINMANN BTL Exporter. Export Setup

Configuration : Default Configuration Save Duplicate Rename Delete

**Common Settings**

**Export Settings**

**Common Settings**

Location for export of CNC files

Project file location  
 Custom location

Custom location Browse  
C:\Users\Renata\AppData\Roaming\To Browse

Project Information Parameters

Project Name: Project Name ▼  
Object Number: Project Number ▼

Element Identification and Mark

Default Configuration ▼ Configure

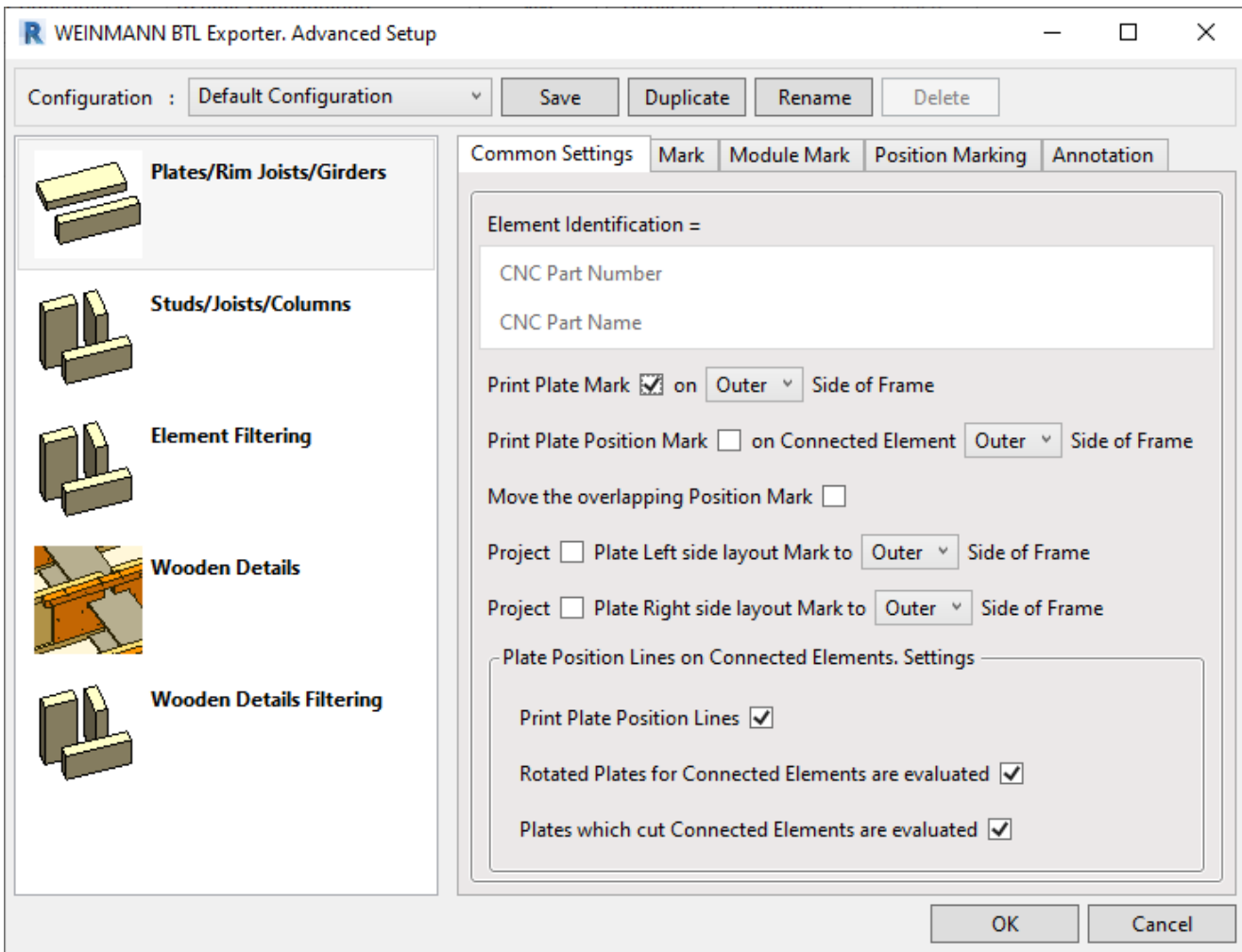
Automatically skip not marked Elements  
 Automatically skip filtered out Elements

Marking Orientation by: Host ▼

Assembly Station Mode

Export as one file   
Clear Spacing 0 mm

**Element Identification and Mark** – select element identification and marking configuration. This goes to advanced settings where you can predefine marking for plates/rims joists, girders, studs, joists and columns. Also you can make special element filtering.



# Print Stud/Plate Mark on Right/Left/Outer/Inner Side of Frame

Common Settings | **Mark** | Module Mark | Position Marking | Annotation

Element Identification =

CNC Part Number

CNC Part Name

**Print Plate Mark**  on **Right** Side of Frame

Print Plate Position Mark  on Connected Element **Outer** Side of Frame

Move the overlapping Position Mark

Project  Plate Left side layout Mark to **Inner** Side of Frame

Project  Plate Right side layout Mark to **Inner** Side of Frame

Plate Position Lines on Connected Elements. Settings

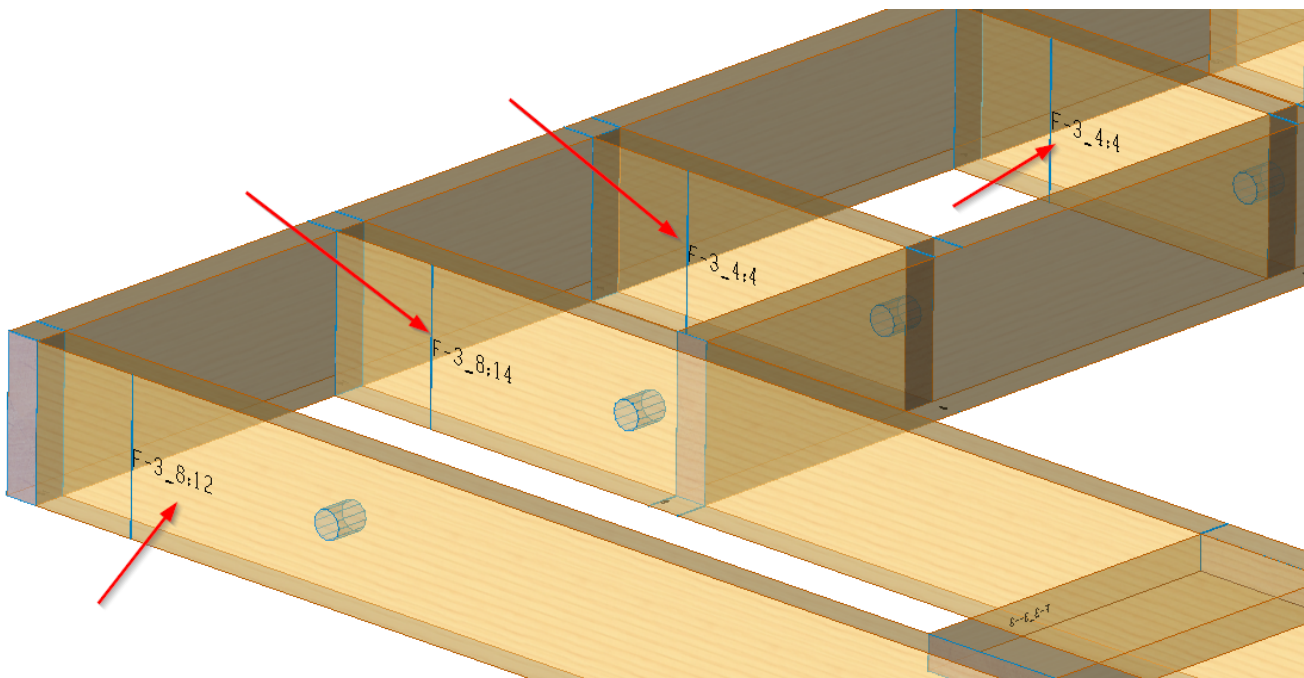
Print Plate Position Lines

Rotated Plates for Connected Elements are evaluated

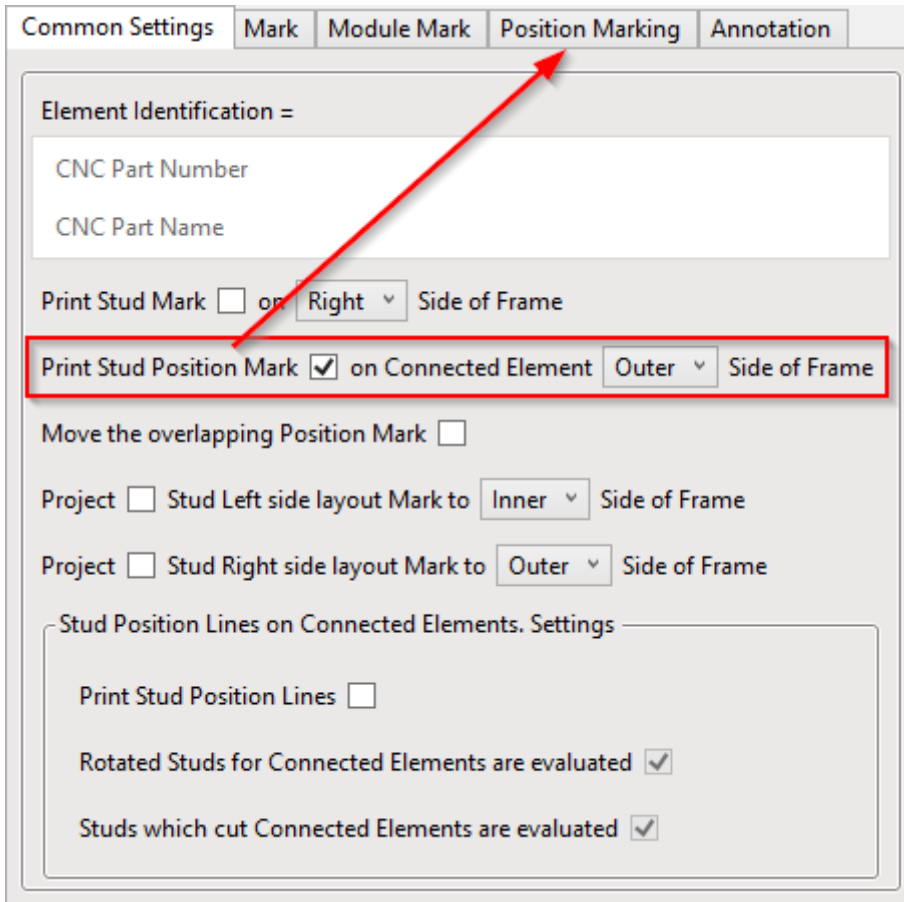
Plates which cut Connected Elements are evaluated

**Print Stud(Joist)/Plate Mark on Right/Left/Outer/Inner Side of Frame** – select if **Mark** value has to be printed on right/left/outer/inner side of frame element. **Mark** value is predefined in **Mark** tab.

*Example, Mark value is printed on the right side of Joist:*



## Print Stud/Plate Position Mark on Connected Element Right/Left/Outer/Inner Side of Frame



Common Settings | Mark | Module Mark | **Position Marking** | Annotation

Element Identification =

CNC Part Number

CNC Part Name

Print Stud Mark  on Right Side of Frame

**Print Stud Position Mark  on Connected Element Outer Side of Frame**

Move the overlapping Position Mark

Project  Stud Left side layout Mark to Inner Side of Frame

Project  Stud Right side layout Mark to Outer Side of Frame

Stud Position Lines on Connected Elements. Settings

Print Stud Position Lines

Rotated Studs for Connected Elements are evaluated

Studs which cut Connected Elements are evaluated

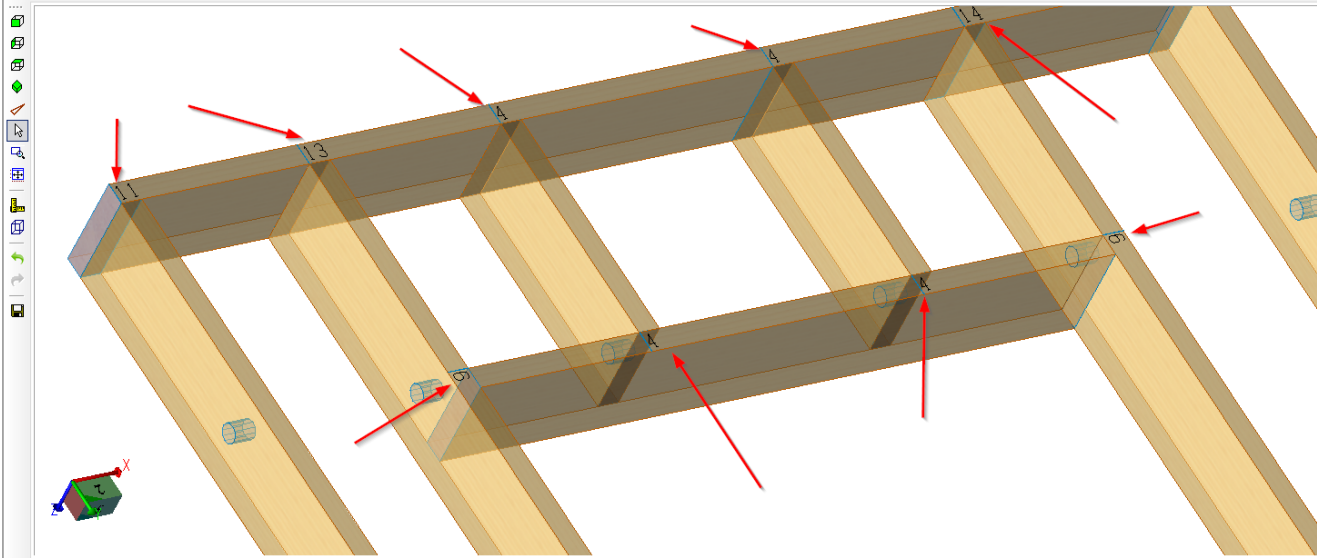
**Print Stud(Joist)/Plate Position Mark on Connected Element Right/Left/Outer/Inner Side of Frame** – select if **Position Mark** value has to be printed on right/left/outer/inner side of frame element. **Position Mark** value is predefined in **Position Mark** tab.

*Example, Position Mark value is printed on the outer side of Joist:*

Proce	curren	P01	P02	P03	P04	P05	P06	P07	P08	P09	P10	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20	P21	P22
2-010-2	1	0.00	0.00	0.00			90.00	90.00															
4-040-4	2	455.00	100.00	0.00			0.00	90.00				45.00	38.00										
1-010-2	3	491.79	0.00	0.00			90.00	90.00															

Count	2	Quality grade		Reference side nesting	1	Reference side	
Single member number	4	Package		Grain direction	No	Align	
Order number	0	Assembly number		Canber	4	Align	
Length	492.00 [mm]	Element number	4		0.00 [mm]	Reference side	
Width	45.00 [mm]	Module number			10000.00 [mm]	P01: Length value 1	
Height	200.00 [mm]	Processing quality	AUTOMATIC		5000.00 [mm]	P02: Length value 2	
Planing length	0.00 [mm]	Recess	AUTOMATIC		0.00 [mm]	P03: Length value 3	
Start offset	0.00 [mm]	Storey type	WALL		0.00 [mm]	P04: Cross value 3	
End offset	0.00 [mm]	Layer	0				



4: F-3\_4(9: 10) Length: 492.00 [mm] Width: 45.00 [mm] Height: 200.00 [mm] Count: 2

# Stud/Plate Position Lines on Connected Elements

Common Settings | Mark | Module Mark | Position Marking | Annotation

Element Identification =

CNC Part Number

CNC Part Name

Print Plate Mark  on  Side of Frame

Print Plate Position Mark  on Connected Element  Side of Frame

Move the overlapping Position Mark

Project  Plate Left side layout Mark to  Side of Frame

Project  Plate Right side layout Mark to  Side of Frame

Plate Position Lines on Connected Elements. Settings

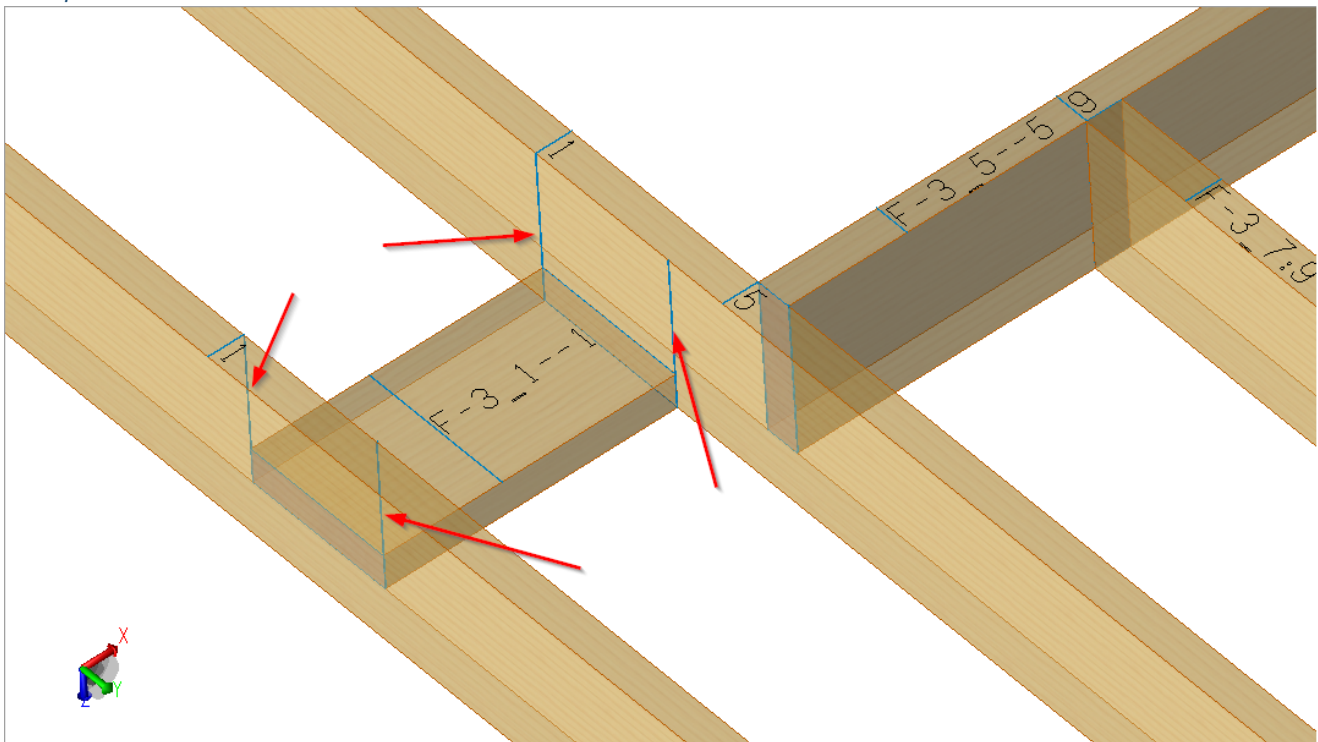
Print Plate Position Lines

Rotated Plates for Connected Elements are evaluated

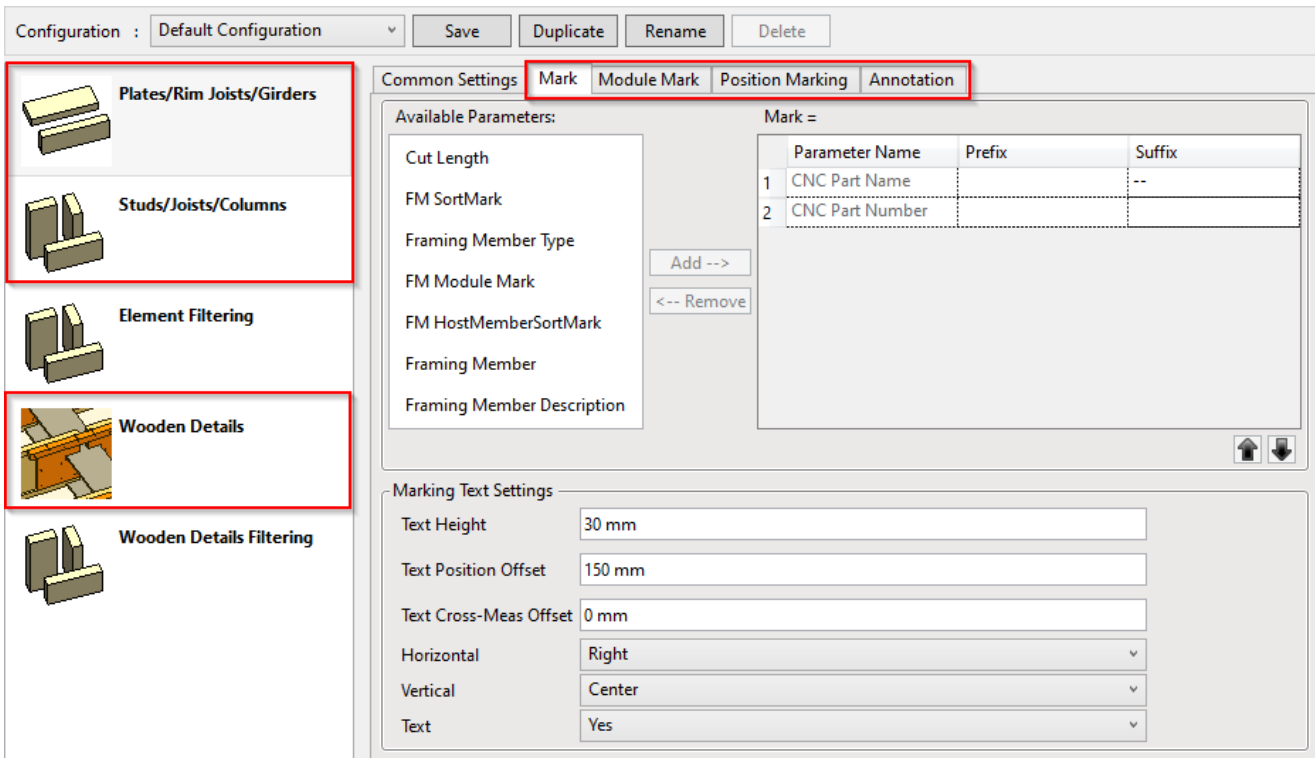
Plates which cut Connected Elements are evaluated

**Print Stud(Joist)/Plate Position Lines** – select if position lines has to be printed on the frame.

*Example:*

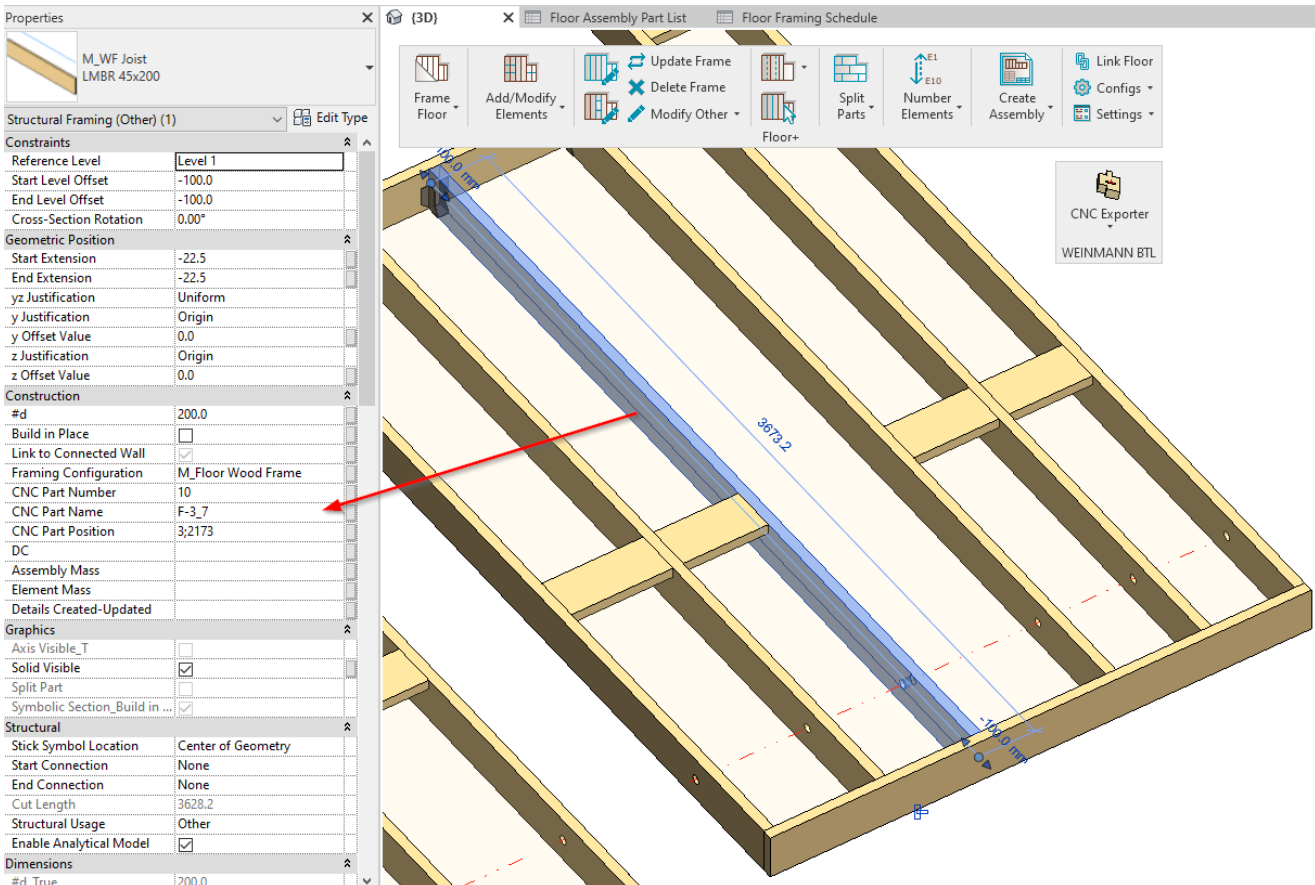


# Mark, Module Mark, Position Marking, Annotation tabs



**Mark, Module Mark, Position Marking, Annotation** tabs – predefine rules for filling Mark, Module Mark, Position Marking and Annotation values in the exported file.

Available parameters come from framing element instance properties.



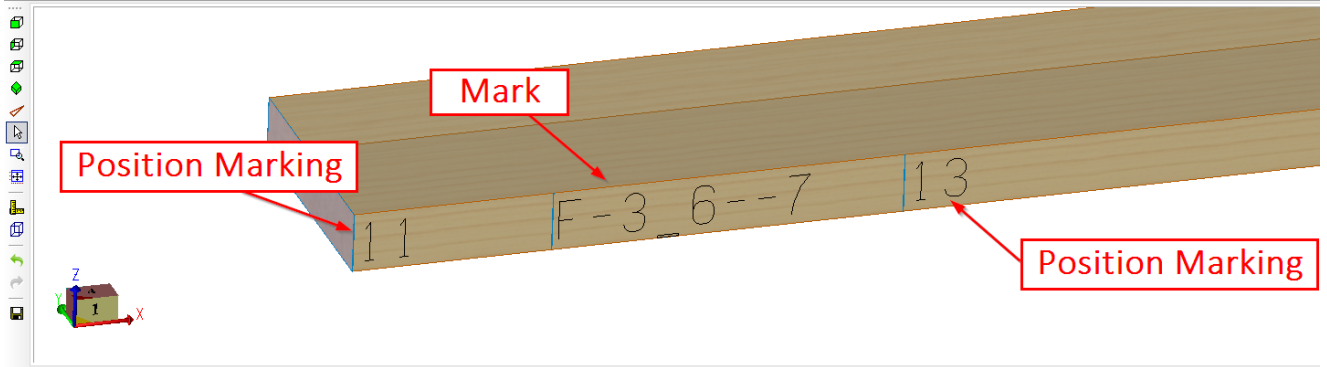
Example, **Mark** is filled **CNC Part Name** and **CNC Part Number** and printed on the frame. Also **Position Marking, Module number, Annotation** values are written to CNC file and visible in the free viewer:

File Settings Help

Proce	curre	P01	P02	P03	P04	P05	P06	P07	P08	P09	P10	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20	P21	P22
2-010-2	1	0.00	0.00	0.00			90.00	90.00															
1-010-2	2	2400.00	0.00	0.00			90.00	90.00															
4-060-1	3	150.00	0.00		196.00		90.00	0.00				0.00	45.00	30.00		F-3_6-7							

Count: 1  
Single member number: 7  
Order number: 0  
Length: 2400.00 [mm]  
Width: 45.00 [mm]  
Height: 200.00 [mm]  
Planing length: 0.00 [mm]  
Start offset: 0.00 [mm]  
End offset: 0.00 [mm]  
Designation (name): F-3\_6  
Group:   
Storey:   
Annotation: 2400  
Material:   
Timber grade:   
LC\_SHADE\_AREA: 480000  
USERATTRIBUTE: VALUE


Quality grade:   
Package:   
Assembly number:   
Element number: 7  
Module number: F-3\_6/7  
Processing quality: AUTOMATIC  
Recess: AUTOMATIC  
Storey type: WALL  
Layer: 0  
Type of part: PART  
Type of composite:   
Alignment:   
Material type:   
UIDs: 1  
Comment:   
Reference side nesting: 1  
Reference side:   
Grain direction: 0.00 X 0.00 Y 0.00 Z  
Camber: 4  
Part offset: 0.00 [mm]  
Colour: 0 R 255 G 0 B  
Transparence: 255







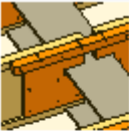
# Element, Wooden Details Filtering


Configuration : Default Configuration Save Duplicate Rename Delete

 **Plates/Rim Joists/Girders**

 **Studs/Joists/Columns**

 **Element Filtering**

 **Wooden Details**

 **Wooden Details Filtering**

**Element Filtering**

Filter by :  
FM Module Mark : Instance Shared ▼  
equals ▼  
Joists

And ▼

(

Filter by :  
None ▼  
none ▼

And ▼

Filter by :  
None ▼  
none ▼

)

**Element, Wooden Details Filtering** – rules for filtering elements. Such elements can be skipped from exporting to BTL file with **Export Setup** → **Common Settings** → **Automatically skip filtered out Elements**.