

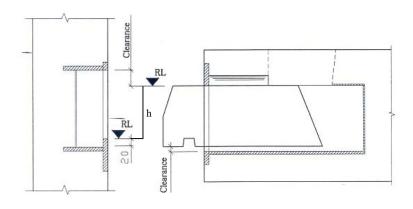
Planning

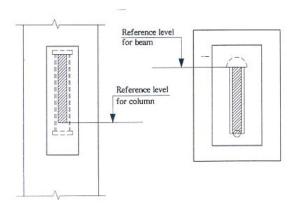
Memo 15

Date :	10.08.95	Sign: sa
Last rev:	11.05.09	Sign: tb
Doc. No:	K4-10/15E	Sign: tb
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Design reference levels BSF, BCC

Reference levels BSF:





The reference levels indicated on the figures above are positioning points for the units. These are the points that must be specified on the production drawing of the components, in order to secure the correct placing of the units in the moulds.

The differences in elevation between the two levels are as follows (Distance between the reference levels) h:

BSF 150/20: 130mm

BSF 200/20, BSF 200/30, BSF 200/40, and BSF200/50: 180mm

BSF 250/50 230mm



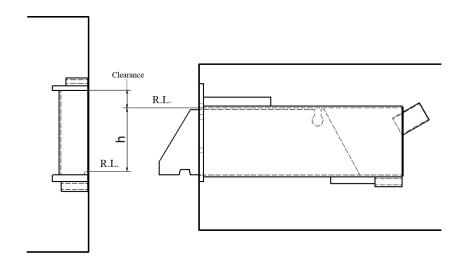
Planning

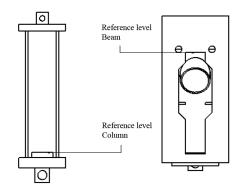
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Design reference levels BSF, BCC

Reference levels BCC:





The reference levels indicated on the figures above are positioning points for the units. These are the points that must be specified on the production drawing of the components, in order to secure the correct placing of the units in the moulds.

The differences in elevation between the two levels are as follows (Distance between the reference levels) h:

BCC 250: 139 mm

BCC 450: 177 mm

BCC 800 278 mm