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Production control of steel units BSF, BCC

SUPERIOR PROCEDURE.

General

The work shall be performed according to SB Produksjon's Quality Assurance Handbook. The Handbook is according to the ISO 9200 standard. The execution shall at all times be according to the latest production drawings. The material qualities shall be according to the latest production drawings.

Welding coordinator.

One person shall have the responsibility to check that the materials used and the work executed is according to the requirements. The welding coordinator also has the responsibility to ensure that the welders at all times have the necessary certificates according to existing rules and regulations.

Control at delivery

The quality of the materials received shall be registered. If there is a deviation from the specified quality, the consequence shall be evaluated, and the conclusion of this evaluation shall be registered with the registration of the material quality.

Welding

The welding shall be executed according to the WPS forms, WPS No. 01/88. Most of all welding takes place in a welding robot.

Self Control

A 100 % visual control of all welds shall be carried out, and in addition a dimensional control according to the SB Produksjon's "Production Procedure".